

INDUSTRIAL MULTI HEAD EMBROIDERY MACHINE



**MADE IN JAPAN** 





### HIGH PRODUCTIVITY, VERY USER-FRIENDLY

Silent design Direct moving head Slim profile, keeper-less cylinder arm

### ENHANCED EMBROIDERY OUALITY

Automatic material thickness detection system Digital tension control system

# AMAZING USER-FRIENDLINESS, EXTREME PERFORMANCE.

HAPPYJAPAN'S FLAGSHIP INDUSTRIAL MULTI-HEAD EMBROIDERY MACHINE



# HCT Series (2-12 Heads) HCT X Series(stretched field 2,4,6,8 Head Models)

HCT-Series multi-heads are offered in standard-field configuration, with a generous max sewing field of 17.7" deep x 14.1" wide. (Largest included frames are 12.5"w x 12.5"h). The HCT-Series is available in 4, 6, 8 and 12-head models. Additionally, the HCT X-Series provide an even larger sewing field of 17.7" deep x 19.7" wide, with the largest included hoops at 17.25"w x 16.5"h. 2, 4, 6 and 8 head models are available in the larger field configuration.



### **USABILITY & PRODUCTIBITY ENHANCEMENT**

### Silent Drive System

The introduction of new technology has reduced operating noise, significantly, improving the work environment.

### **Enhanced Threading**

The thread path has been simplified by 2 full steps, improving thread flow at all speeds. In addition, the new pressure foot is designed with a vertical slot along the strut, make threading easier, which in turn improves work efficiency.

# Smaller Cylinder Arm With keeper-less design

The new cylinder arm is much smaller in diameter over previous models. This facilitates embroidery on narrower tubular goods such as shirt sleeves, pockets, gloves, and more. Its keeper-less design enables smoother thread changes.



### **Shorter Thread Tails**

The new, keeper-less sewing arm also reduces the length of the thread tails after cuts by a factor of 75%.

# Improved Operation with Flat-Brimmed Caps

The thread catcher guard has been redesigned to work better with flat-brimmed caps.



### **Direct Moving Head**

The smooth X-axis movement of the moving head enables needle bar switching at double the speed over previous models.

# Simplified Upper Thread Feed System

A stylish black antistatic tube is used in the upper thread feed section. The tube is connected directly above the upper thread cone, allowing the upper thread to be supplied to the thread tension section by pressurized air instead of by hand.



### HAPPY LAN/LINK and HAPPYBELL

The included HAPPYLAN and HAPPYLINK software enables networked control of multiple machines with a single PC.

Using HAPPYBELL, operators are able to monitor the embroidery status with a smartphone.

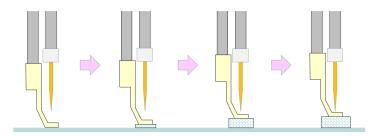
### **EMBROIDERY QUALITY ENHANCEMENT**

# Automatic material thickness detection system/Digital presser foot height control system

With the automatic material thickness detection system, the machine automatically sets the height of the presser foot. It does this dynamically, adjusting on-the-fly to varying fabric conditions.

The machine is driven by a dedicated motor, allowing the presser foot to come down before the needle, improving overall sewing quality.

In addition, since the height of the presser foot can be set and stored digitally, setup is greatly simplified, and high-quality, stable embroidery can easily be achieved regardless of operator experience level.



### <u>Digital thread tension</u> <u>control system</u>

Since the needle thread tension can be set and stored digitally, machine operation is greatly simplified. As a result, high quality embroidery can be reliably achieved regardless of operator experience level.



### **DURABILITY ENHANCEMENT**

### **New Durable Reinforced Head**

Newly-designed sewing head has reinforced internal structure, improving durability.

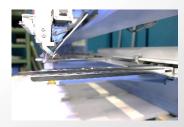


### Made in Japan

All HappyJapan's embroidery machines are manufactured in Japan.

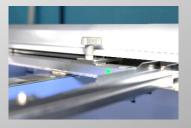
# Heavier-Duty Frame Connection Sash

Frame sash thickness has been upgraded to increase durability and reduce vibration.



## Custom Knobs for Mounting Frame Arms

HCT's included thumbscrews allow for completely tool-less installation and removal.



#### STANDARD ACCESSORIES





Square frame: PTA-32320-360

WS-42440-500

Round frame: PTA-12-360

PTA-15-360

PTA-18-360

### **FACTORY OPTIONS**



Laser Pointer



10.4inch LCD Panel



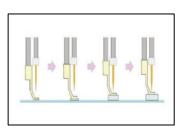
Digital Tension Control System



Upper Thread Holder



Bobbin Winder



Automatic material thickness detection system/digital presser foot height control system

### **OPTIONAL ACCESSORIES**



Cap Frame



One Point Frame (Long type)



Border Frame



Spider Frame



Round Frame Preparation Base



Sequin & Zigzag Cording

Device

### **More Options Available**

### **HCT Series**

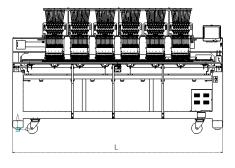


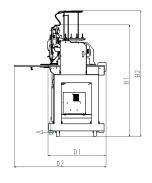


#### **HCT Series Specifications**

Model	Head	Needles	Needle Distance	Embroidery Area per Head					Maximum Speed(RPM)	
				Max EMB.Area(Flat)	Largest Tubular Frame size	Wide Cap Frame	Normal Cap Frame	Flat Tubular	Cap	
HCT-1502	2	- 15	500mm 19.7inch	450 × 500mm 17.7 × 19.7inch	420 × 440mm 16.5 × 17.3inch	95 × 360mm 3.3 × 14.2inch	70 ×180mm 2.8×7.1inch	1,200	1,000	
HCT-1504	4		360mm 14.2inch	450 × 360mm 17.7 × 14.2inch	320 × 320mm 12.6 × 12.6inch			1,100	1,000	
HCT-X1504	4		500mm 19.7inch	450 × 500mm 17.7 × 19.7inch	420 × 440mm 16.5 × 17.3inch					
HCT-1506	6		360mm 14.2inch	450 × 360mm 17.7 × 14.2inch	320 × 320mm 12.6 × 12.6inch					
HCT-X1506	6		500mm 19.7inch	450 × 500mm 17.7 × 19.7inch	420 × 440mm 16.5 × 17.3inch					
HCT-1508	8		360mm 14.2inch	450 × 360mm 17.7 × 14.2inch	320 × 320mm 12.6 × 12.6inch					
HCT-X1508	8		500mm 19.7inch	450 × 500mm 17.7 × 19.7inch	420 × 440mm 16.5 × 17.3inch			1,000	1,000	
HCT-1512	12		360mm 14.2inch	450 × 360mm 17.7 × 14.2inch	320 × 320mm 12.6 × 12.6inch					

Model	Stich length	Memory	Power Supply	Power consumption	Frequency	Weight	Dimensions(mm)				
							L	D1	D2	H1	H2
HCT-1502	0.1-12.7mm 0.004-0.5inch	About 100,000,000 stitches 3,000 patterns	Single Phase 200-240V	360W		490Kg	1,980	830	1,320	1,540	1,740
HCT-1504				400W		580Kg	2,280				
HCT-X1504						820Kg	3,000				
HCT-1506				530W		870Kg	3,000				
HCT-X1506						1,070Kg	3,980				
HCT-1508				720W		1,120Kg	3,980				
HCT-X1508						1,440Kg	5,420				
HCT-1512				830W		1,500Kg	5,420				





Manufactured by:



Product Info



Distributed by

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